

Tendinte internationale pentru integrarea inovarii in cercetare

Eugen Stamate

Plasma Processing

Risø National Laboratory for Sustainable Energy

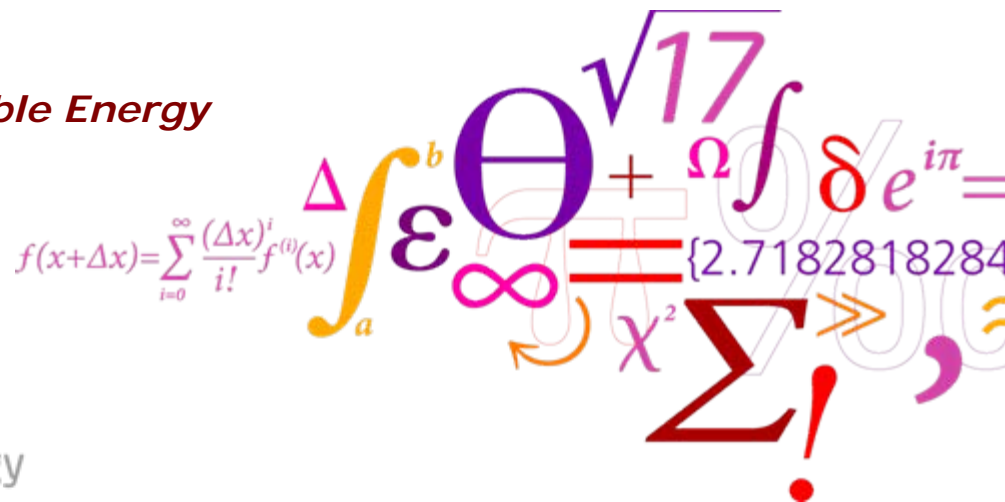
Technical University of Denmark

Acknowledgement: Jens-Peter Lynov

Research Innovation Activities

Risø National Laboratory for Sustainable Energy

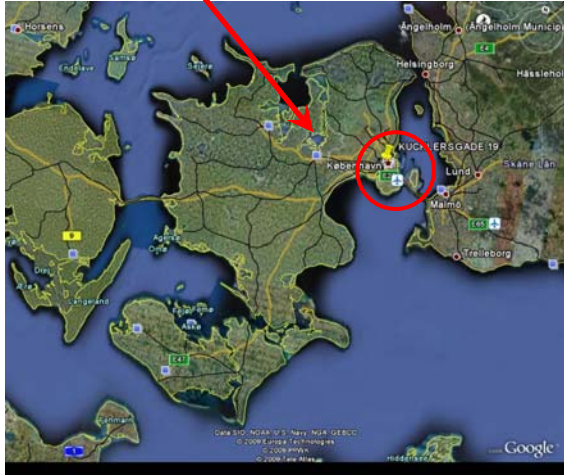
Technical University of Denmark



Outline

- **Risø DTU - short introduction**
- **Discrete and modal focusing effects**
- **Innovation: same problem – different contexts**
- **Innovation activities at Risø DTU**

Roskilde



Risø DTU



Roskilde

Danish nuclear programme established at Risø



1954: Nuclear Energy Committee headed by Niels Bohr

1957: First reactor critical

1958: 2 more reactors under construction



Bohr inspects Risø worksite



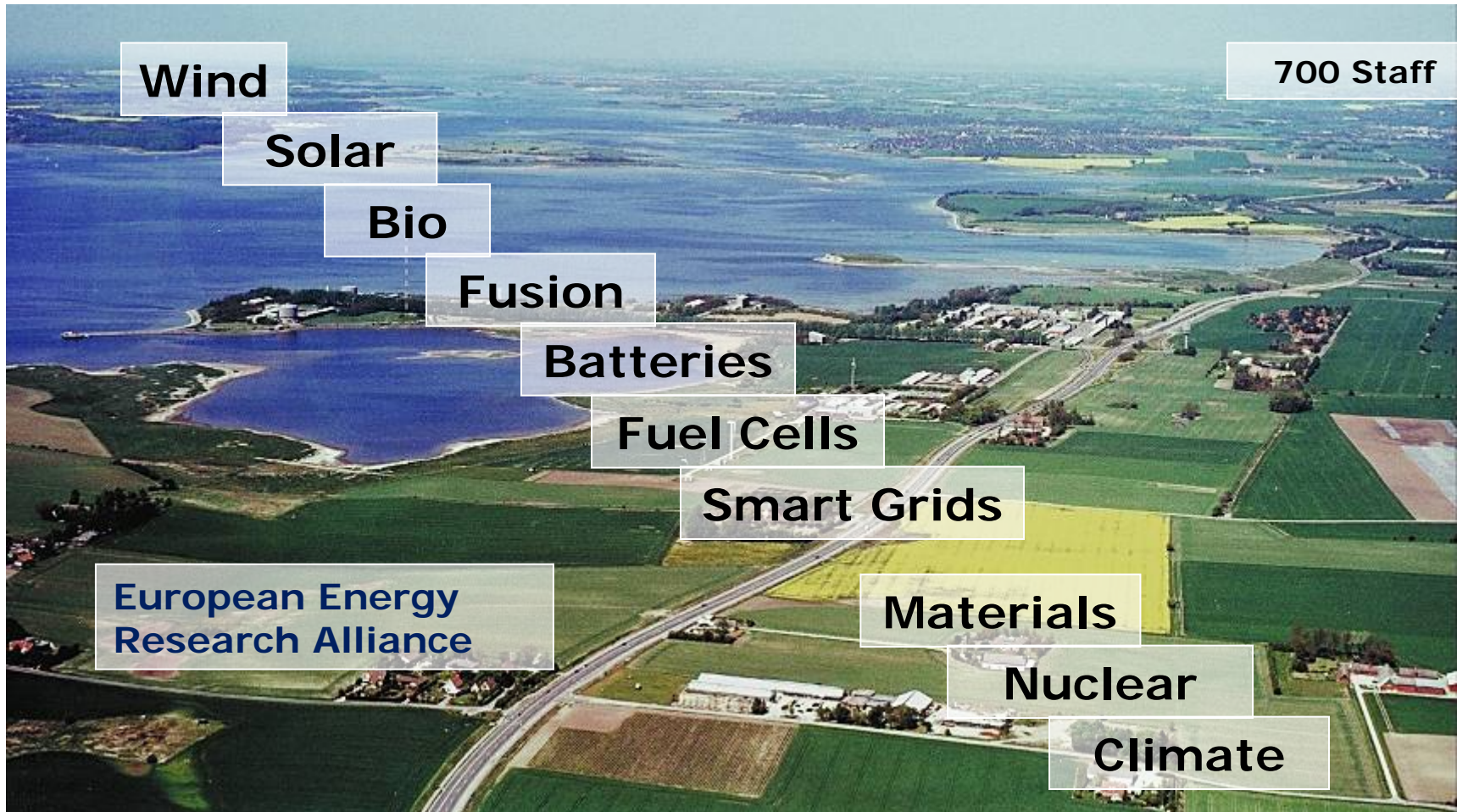
Car free Sundays Nuclear Power No Thanks



- 1976** Nuclear power and other energy technologies.
- 1985** No Nuclear Power in Denmark. Reactors serve as neutron sources for materials research.
- 2000** Decommissioning of last Nuclear reactor.
- 2007** Part of the Technical University of Denmark.



Risø DTU 2010



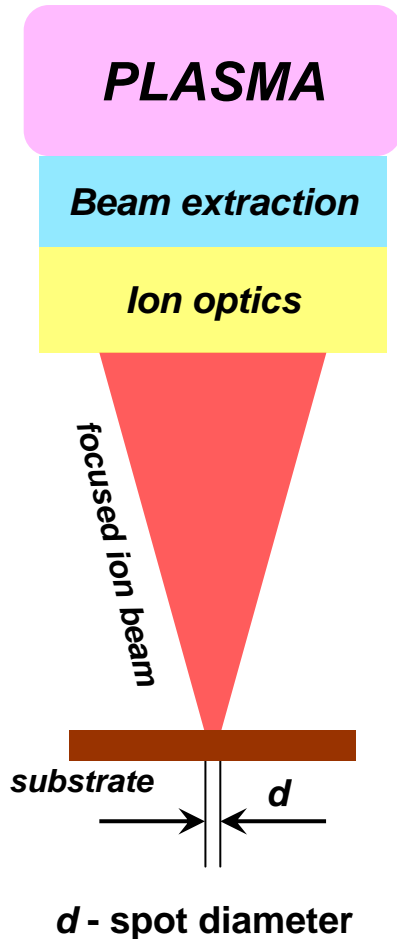
Introduction

Plasma Processing Plasma Physics and Technology Programme

Research expertise:

- Development and characterization of plasma sources
- Three dimensional plasma-sheath-lenses;
- Negative ion etching
- Productions and diagnostics of negative ions
- Ozone production and NO_x reduction;
- Plasma immersion ion implantation;
- Plasma sterilization and bio-inactivation;
- Molecular beam epitaxy

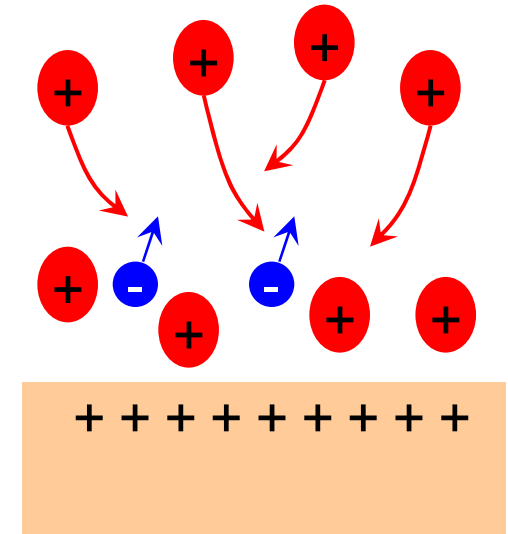
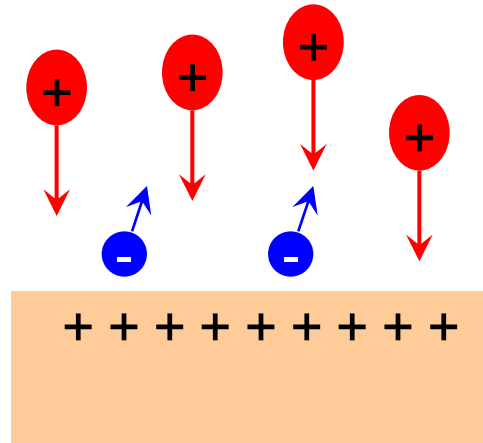
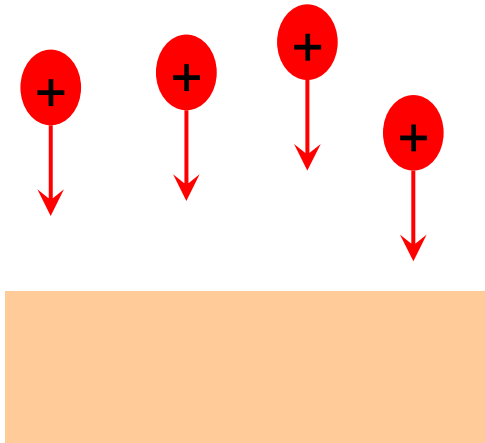
Introduction - applications for focused ion beams



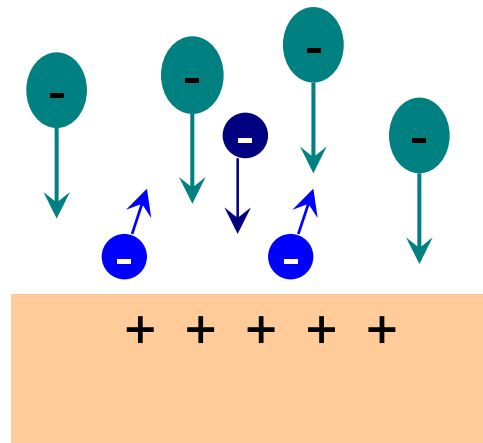
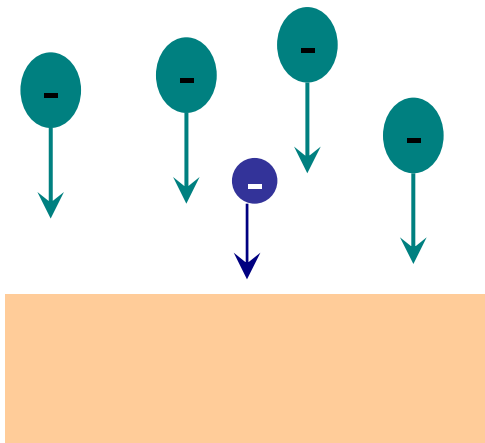
Application	Details
Scanning probe sensors	Cantilevers with ultra sharp high-aspect-ratio tips used in atomic force microscopes to sense a variety of properties with nanometer resolution
Nano-photonics	Two dimensional photonic crystals and plasmonic resonance structures in metal membranes – deposit or etch high-aspect-ratio cylinders and pitches with low surface roughness
Micro- and nanoelectronics	Three dimensional single step fabrications of resistors, wires, bonds, transistors and sensors.
Insulators and resistors	High resistance, high breakdown voltages, low intrinsic charges
Repair of photomask	Deposit of opaque or transparent material or remove material with high selectivity and without damage to the underlying material
Mask fabrication for pattern transfer	Applicable for three dimensional profiling
Mechanical applications	Sensors, miniature motors, switches
Bio – applications	Nanopore membranes for high-speed DNA sequencing, neutral interface systems, cutting tool for subcellular cutting, capture tool for organelles
Circuit editing	Rewire integrated circuits in the prototyping phase – connections can be cut or made. Specially used in integrated circuits with multilevels of metallization.
Field emitters	Flat panel displays, prototype field emitters

Ion beam surface interaction (sputtering, implantation)

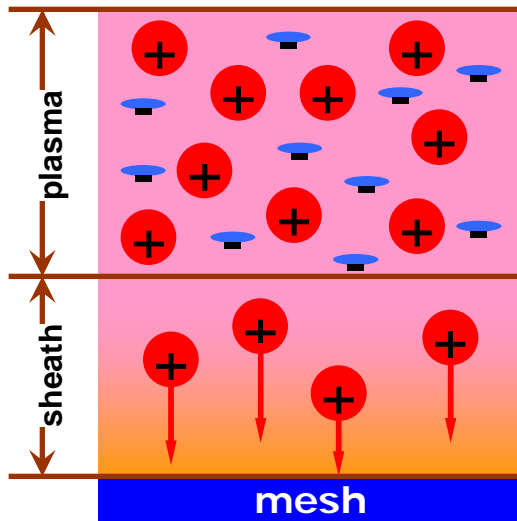
positive ion impact



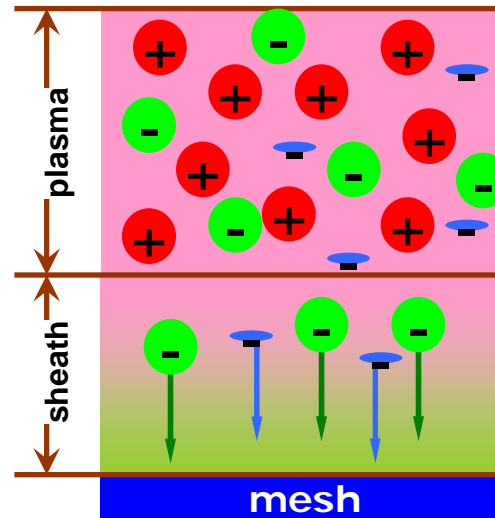
negative ion impact



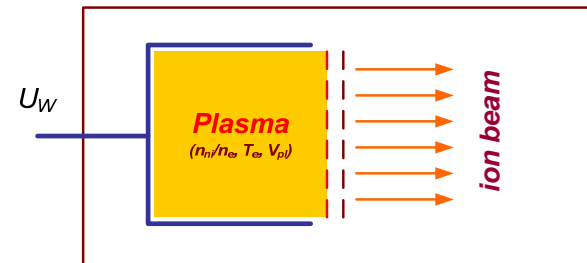
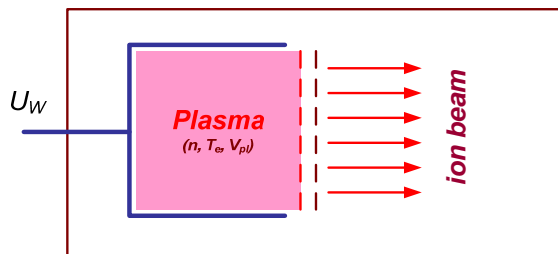
Electropositive versus electronegative plasmas



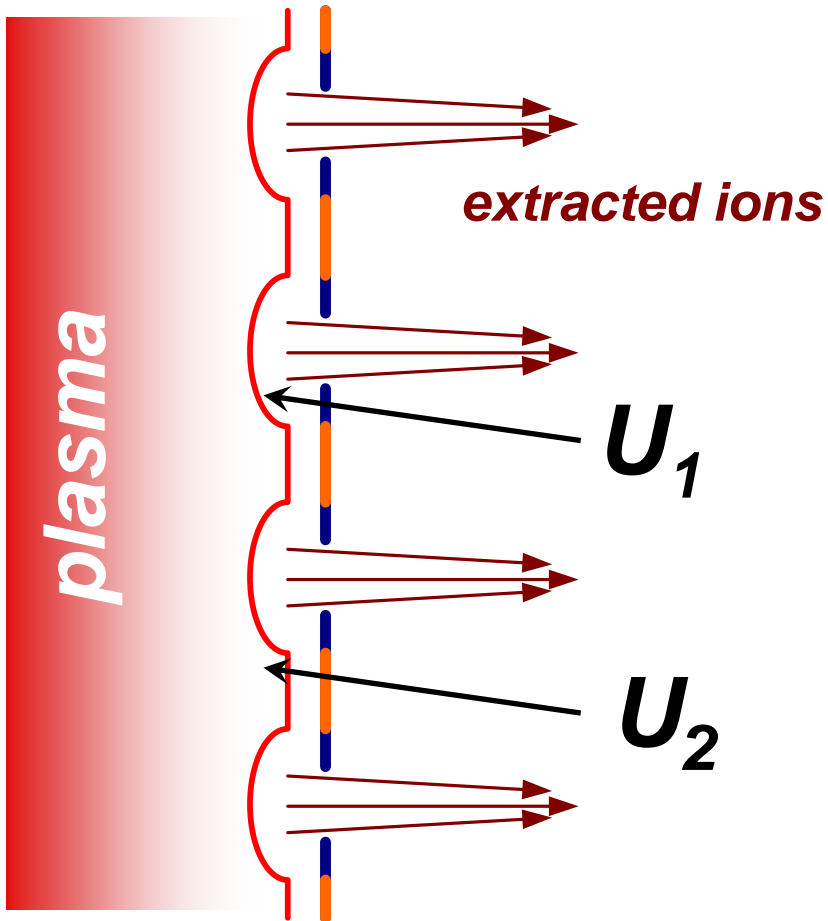
- $m_i \gg m_e$
- easy to produce
- ion acceleration requires $V < V_{pl}$
- possible to control V_{pl}



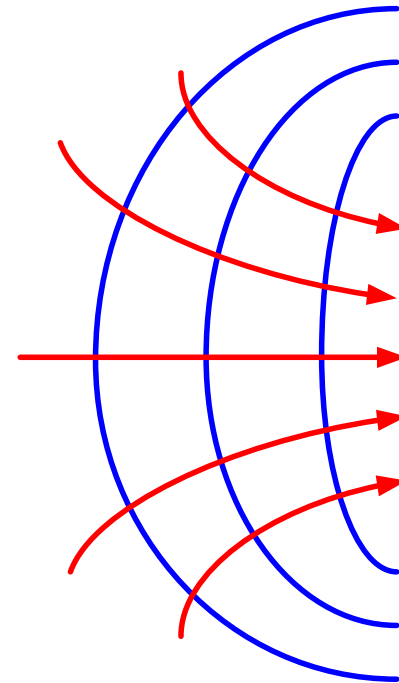
- $m_{ni} \sim m_i$
- difficult to produce (requires low T_e and n_e)
- ion acceleration requires $V > V_{pl}$ (**glow**)
- possible excessive heating by electrons



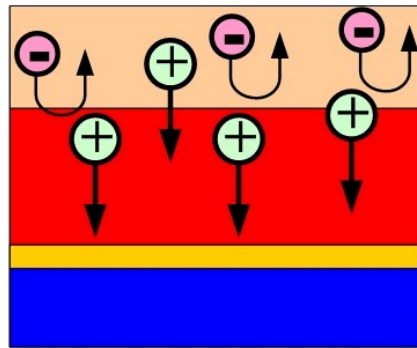
Ion beam extraction







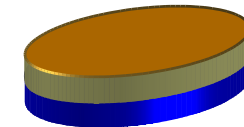
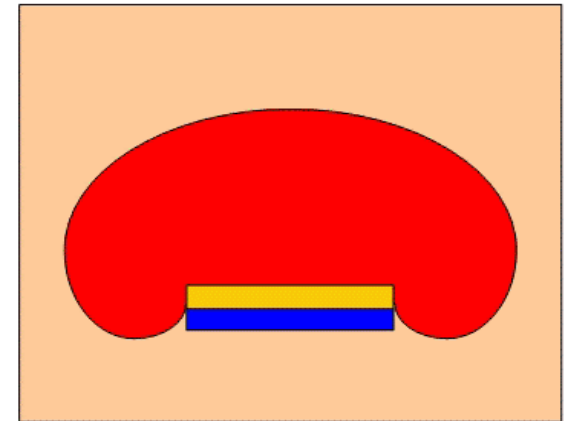
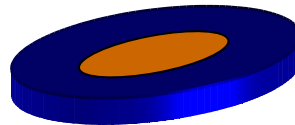
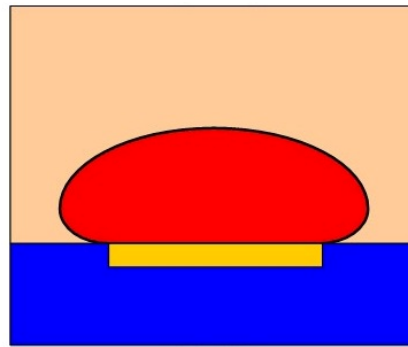
Ion focusing by a curved potential distribution



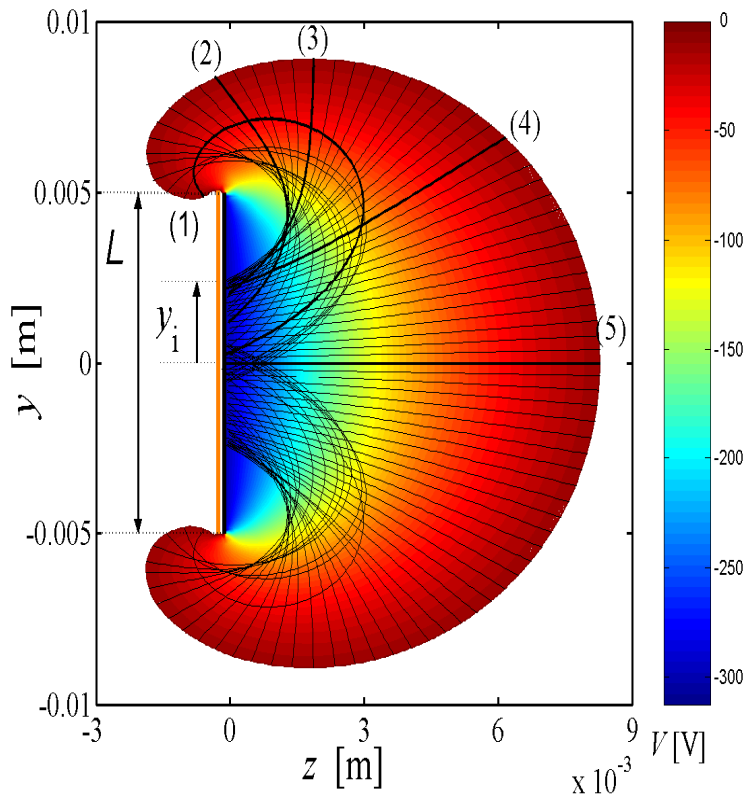
Plasma-sheath-lens



-  Plasma
-  Sheath
-  Electrode
-  Insulator



2D potential distribution – discrete focusing

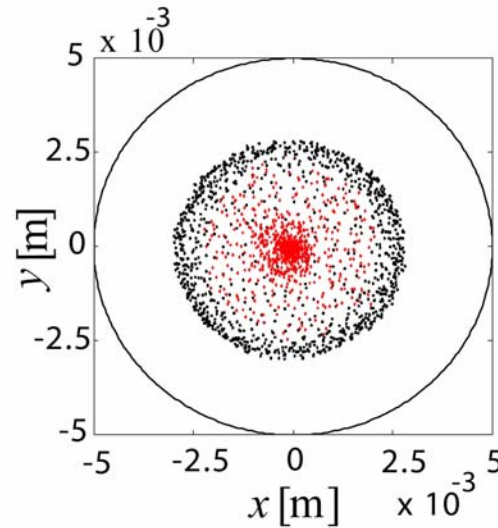


$V(x=0, y, z)$, disk electrode

$L=0.01$ m, $V_0=-300$ V,

$n_i=10^{15}$ m⁻³, $T_e=2$ eV,

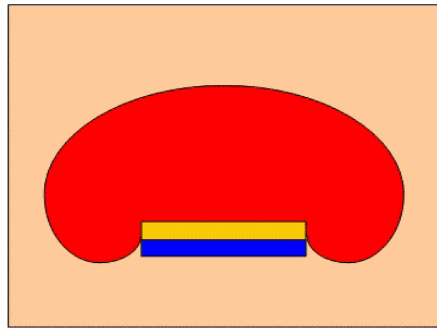
$T_i=0.2$ eV and $n_{ni}=0$;



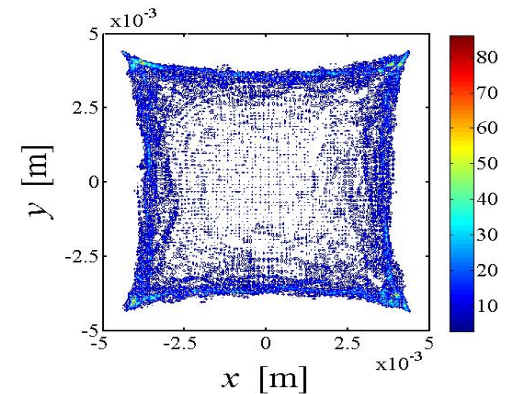
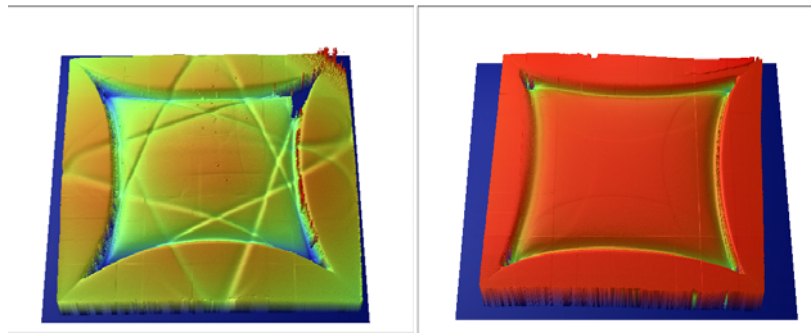
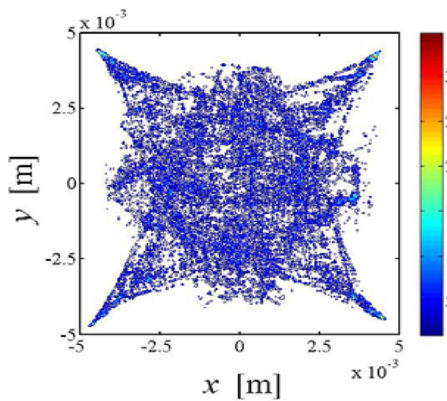
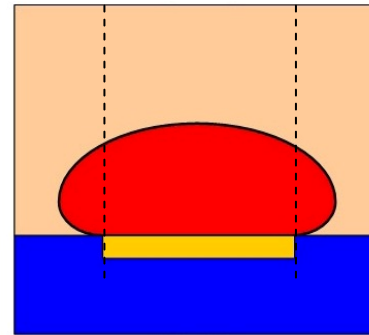
New terminology

- Passive surface
- Discrete focusing
- Modal focusing
- Impact radius

Separation of discrete and modal focusing

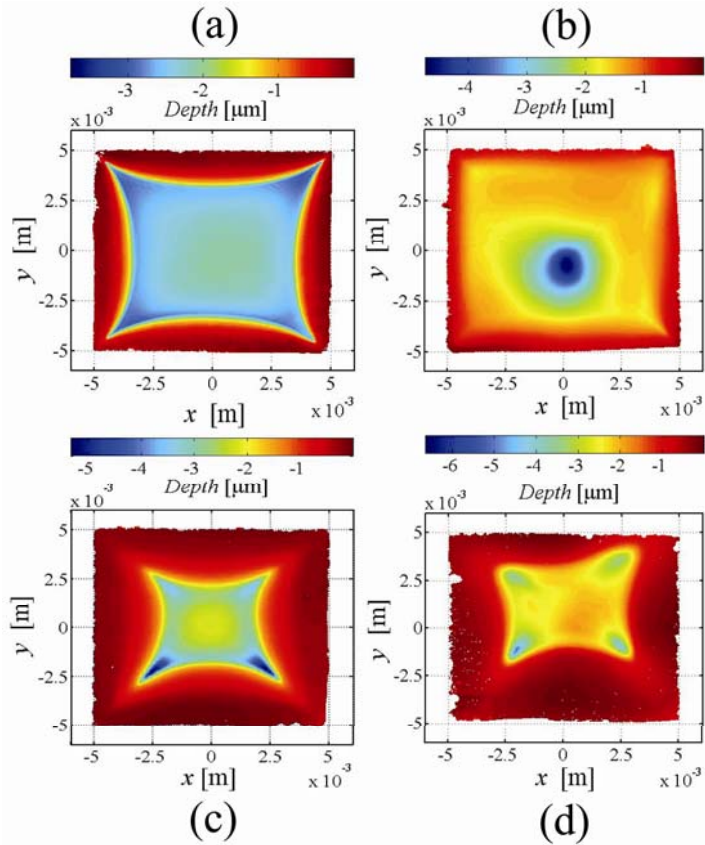


$r_d = 5 \text{ mm}$
 Brass,
 Ar plasma
 $t = 60 \text{ min}$,
 $V_0 = -300 \text{ V}$
 $n_i = 10^{15} \text{ m}^{-3}$
 $T_e = 1.7 \text{ eV}$



[E. Stamate and H. Sugai, Phys. Rev. Lett. (2005) 94, 125004]

Experiments – discrete and modal focusing



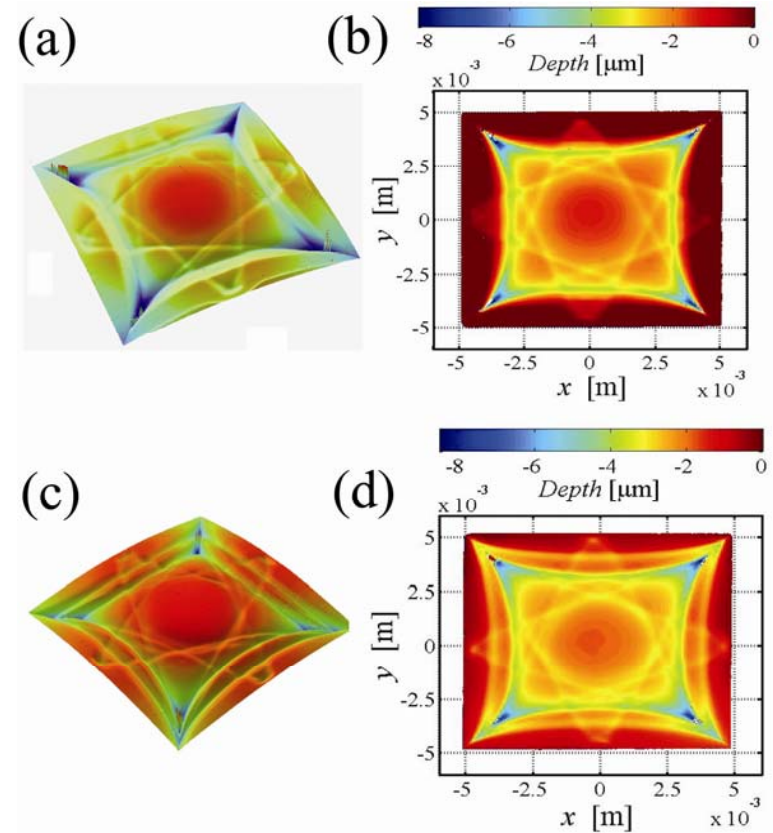
Discrete ion focusing

ICP: a) positive ions

b) negative ions

DC: c) positive ions

d) negative ions

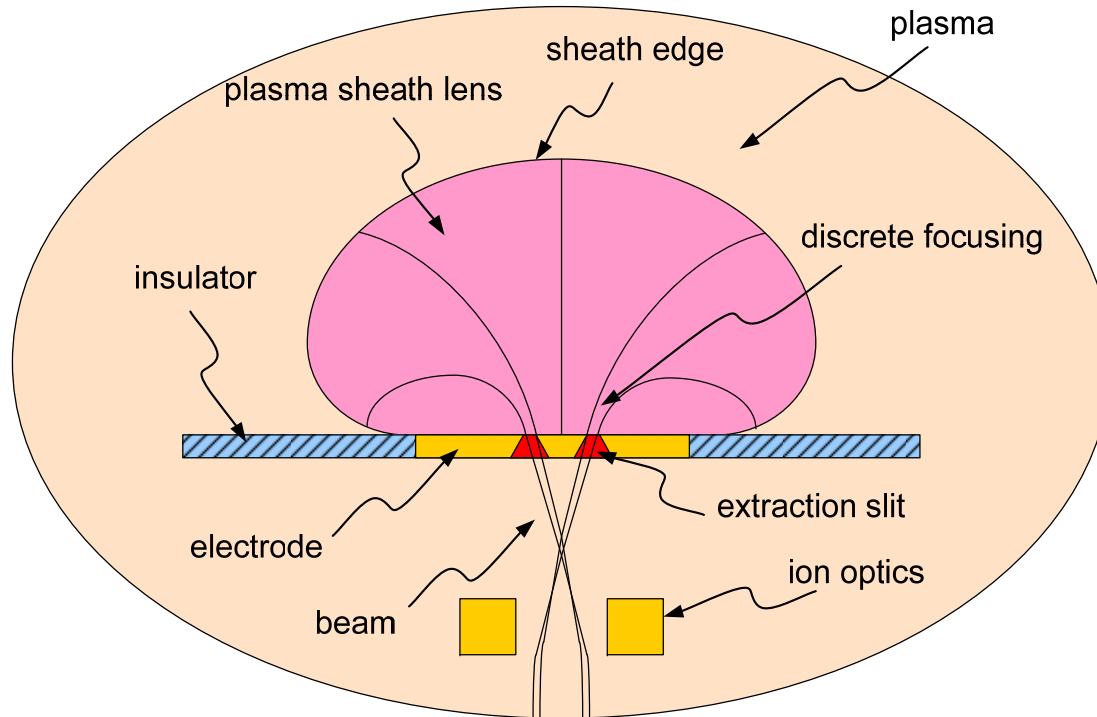


Modal Focusing

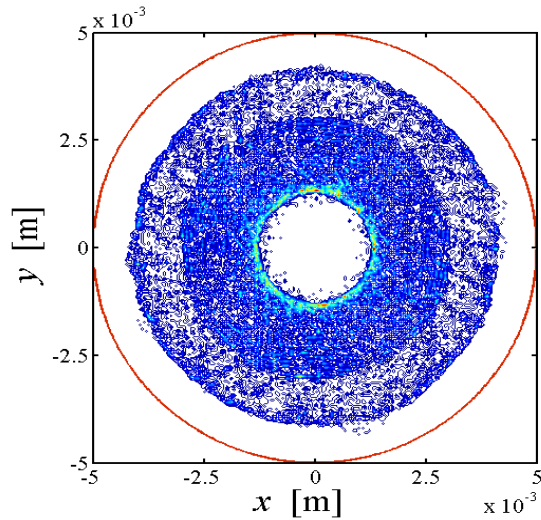
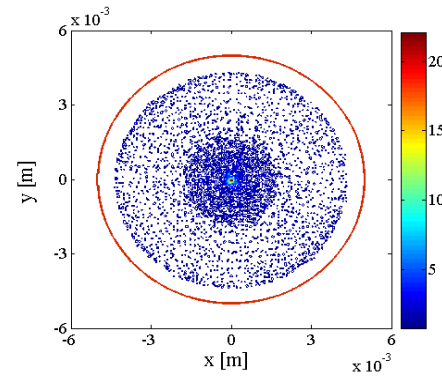
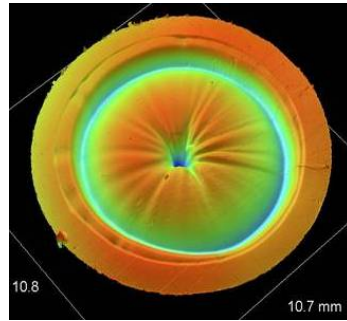
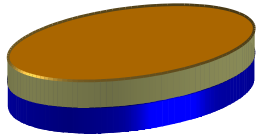
a) $V_0 = -300$ V

c) $V_0 = -150$ V 15 min, -400 V 15 min

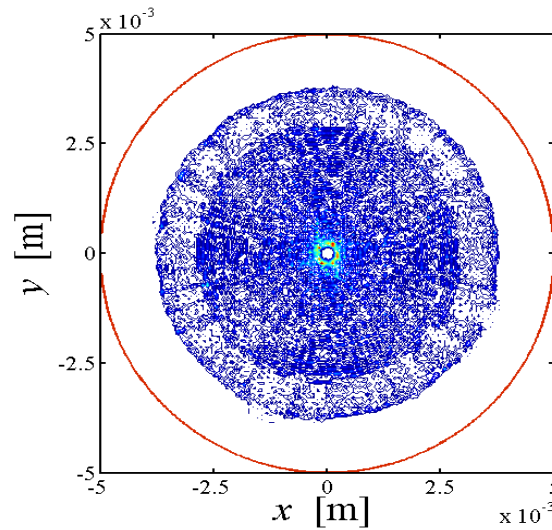
Ion beam extraction



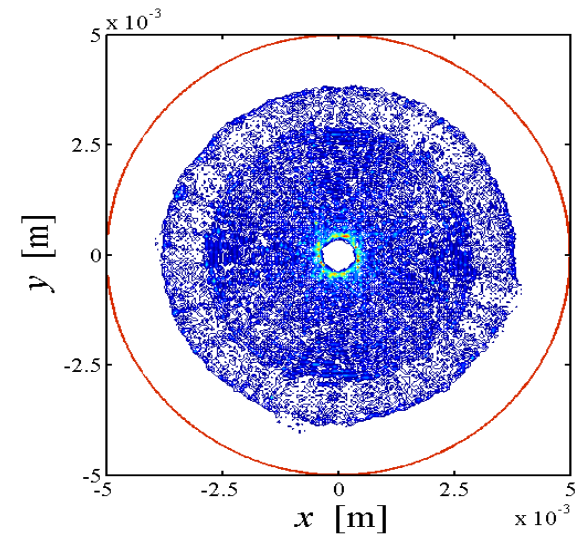
Ion impact locations for $B_z \neq 0$



$m=1, B_z=1000$ Gauss



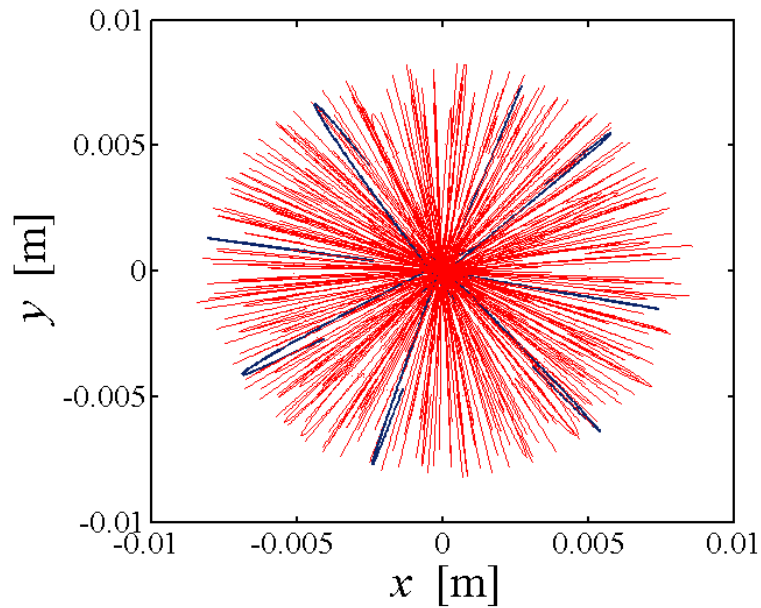
$m=40, B_z=1000$



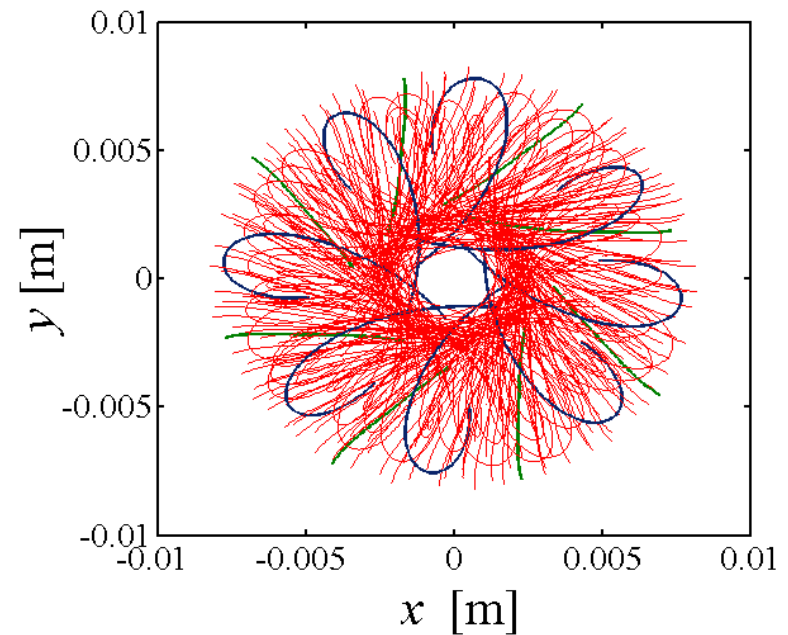
$m=40, B_z=2000$ Gauss

Details on ion trajectories

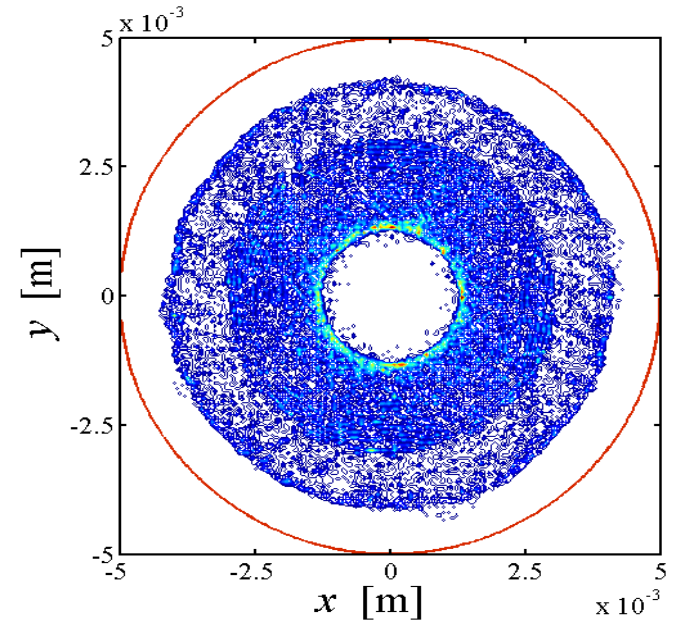
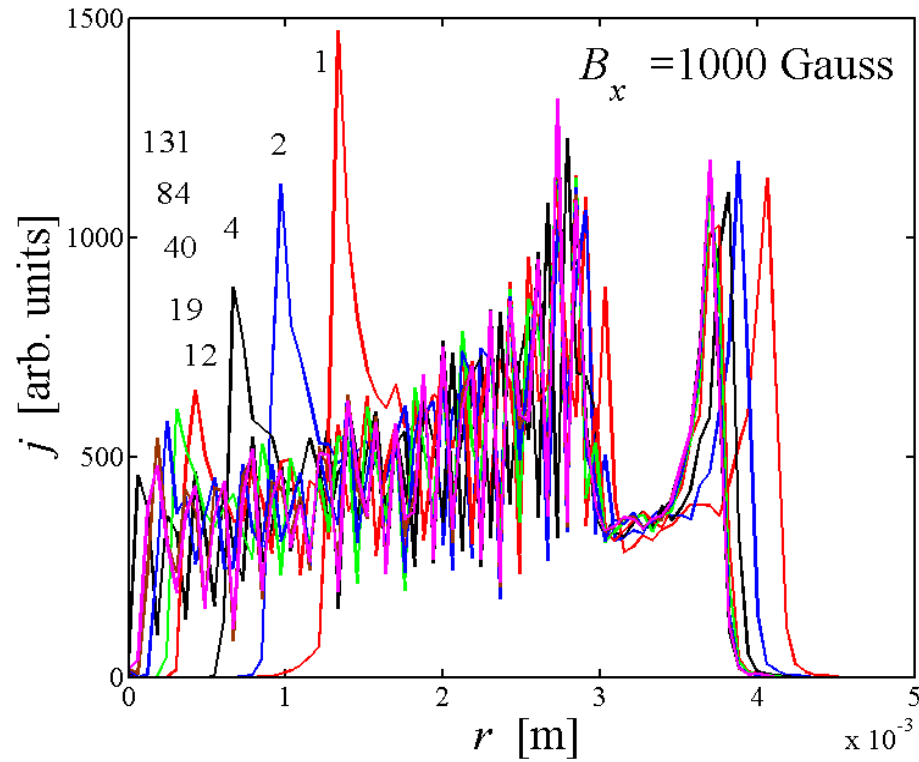
$B=0$



$B_z \neq 0, B_x = B_y = 0$



Mass resolution



Innovation Japan versus Denmark

Japan	Denmark
<p>126 mil Tokyo (Edo) 1 mil. in 1600</p>	<p>5.5 mil</p>
<p>2004 Corporative universities (10% decrease of basic funds in next 10 years)</p>	<p>2007 Merge of major research institutions 3 universities in top 200, 5 in top 500</p>
<p>2009 more patent applications than USA</p>	<p>10 % success rate for grant applications</p>
<p>Research diversity</p>	<p>Pragmatism on spending public money</p>
<p>High acceptance for technological development</p>	<p>High social values</p>

Innovation at Risø DTU

Chief Advisor for Innovation (management)

Coordination group for innovation (1 president, 6 membres)

RIA – Research Innovation Activities (administrative unit of 20 about 15 staff)



Total income in 2009 (DKK mill.)	622	(83 mil euro)
– <i>Basis appropriation</i>	306	(49 %)
– <i>Program activities</i>	202	(33 %)
– <i>Market controlled activities</i>	114	(18 %)

- Capacity doubled every 3 to 4 years
- 1.7 % of world electricity production
- Denmark: 20 % today
50 % expected in 2025

World 2050:

IEA BLUE: 4 per hour

Risø DTU: 10 per hour

25 % of world electricity

Nysted

72 x 2.3 MW

- on a nice day



Wind Conditions

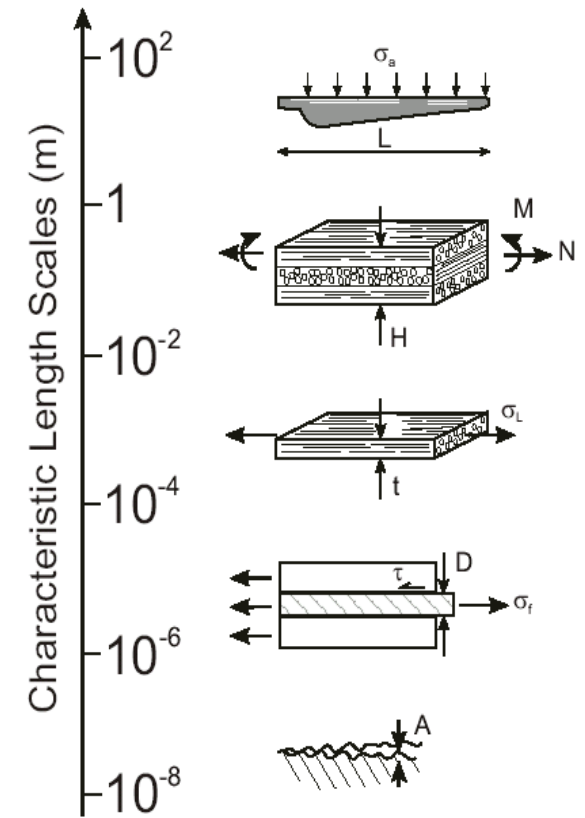
- Siting
- design
- forecasting

- Resources
- Extreme wind
- Vertical profile
- Turbulence
- Complex terrain
- Wakes
- Offshore



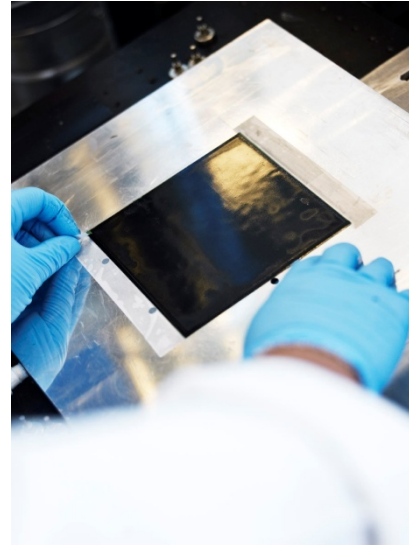
Turbine design

- Aerodynamics
- Aeroelastics
- Stability
- Control
- **Materials**
- **Structures**
- Electrical
- Hydrodynamics



Batteries Fuel Cells Electrolysis

- Materials development
- Characterization
- Modelling
- Testing



Fuell cell Pre-pilot facility

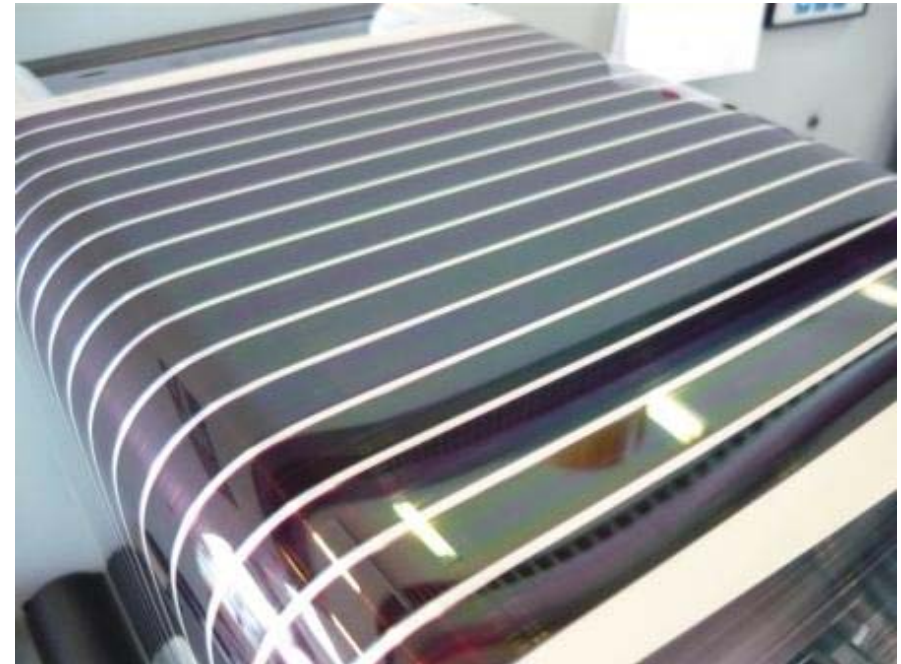


Capacity of 10,000s
of units per year

Biomass, bio energy and bio materials



Polymer solar cell Roll-to-roll production



2,3 % efficiency

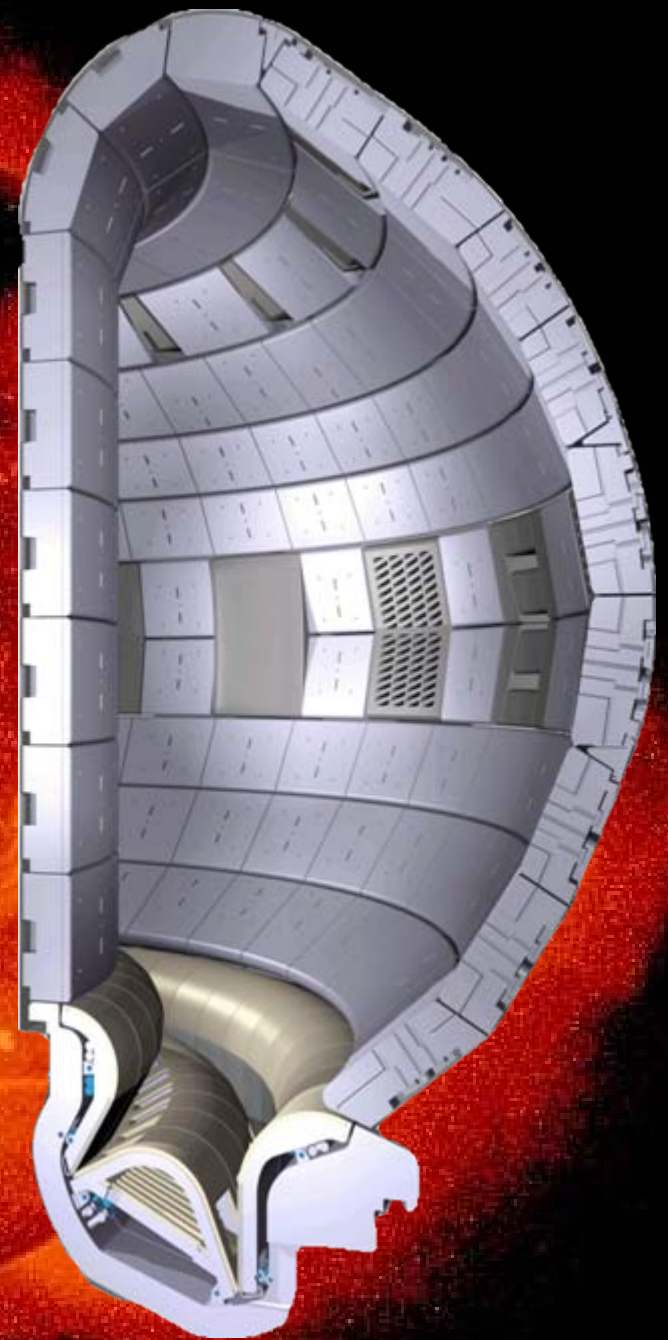
1+ year durability

Cheap production

Polymer solar cell produced by printing technology



Fusion Energy



Strategic foundation for innovation

Mission

Risø DTU contributes to research, development and international exploitation of sustainable energy technologies and **strengthens economic development** in Denmark.

Vision

Risø DTU is one of Europe's leading research laboratories in sustainable energy and is a significant player in nuclear technologies. Risø creates pioneering research results and **contributes actively to their exploitation, both in close dialogue with the wider society.**

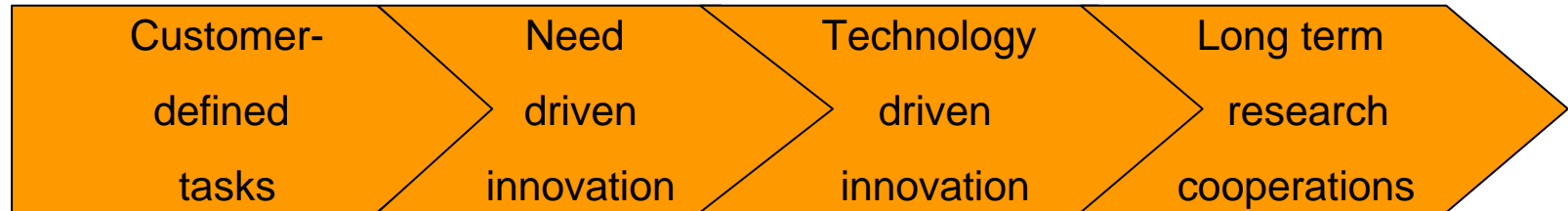


What is innovation to us?

- Activities and results that lead to **commercial applications** of Risø's science based knowledge.
- Contribution to a sustainable development of the society with **growth and knowledge intensive jobs** – both short and long term.
- Within our competences we take responsibility for creating something that makes a difference – on an **international, national as well as a regional** level.



Types of commercial activities



	Customer-defined tasks	Need driven innovation	Technology driven innovation	Long term research cooperations
Time to market	Here and now	1 - 3 years	2 - 5 years	> 5 years
Examples	Standard products, analysis, measurements etc.	New product concepts generated through eg. workshops and network activities	New product concepts generated by trying to match a new technology with an application. Licensing and selling patents.	Strategic partnerships Innovation Consortia
Characteristics	The company knows the problem – we know that we have the answer.	The problem is defined in cooperation between the company and Risø. We do not know for sure whether we may solve the problem.	We know an answer / a technological solution but we do not know the problem.	Longterm cooperation between research and industry rooted in a common field of interest.

Roskilde Festival 2003



naturejobs

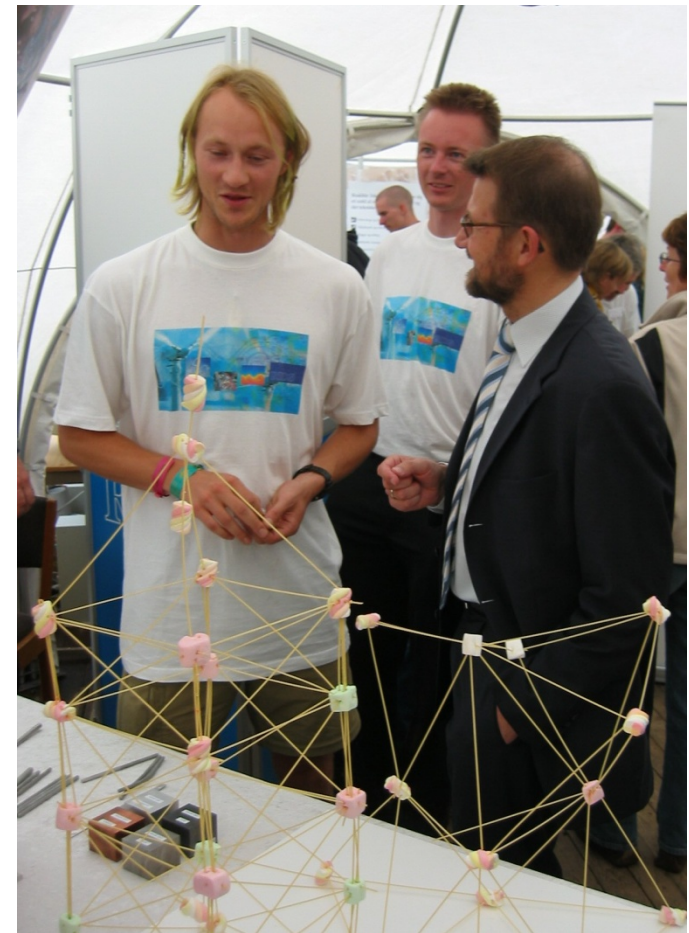
Science rocks

In Denmark last month, scientists tried to fix a pipeline with an amplifier. Across Western Europe, the past decade has seen a decline in the number of young people going into scientific fields, and the Danes are no exception. Many are suspicious of technology, associating high-energy physics with nuclear power, chemistry with pollution, and biology with genetically modified foods.

So when the city of Roskilde approached Jens-Peter Lynov, director of the department of optics and fluid dynamics at Risø National Laboratory, to bring some of his lab's work to Europe's largest music festival, he accepted. Under the auspices of 'Musicon Valley', a riff on the region's Medicon Valley moniker, Risø applied some of its technologies to the festival. These included fibre-composite materials for stage construction, plasma treatment of materials to make them water-repellent, and biodegradable tents.

Between sets, Risø also drew a steady stream of festival-goers to a booth that highlighted these technologies, provided some

Roskilde Festival 2004



Innovative LED lamps

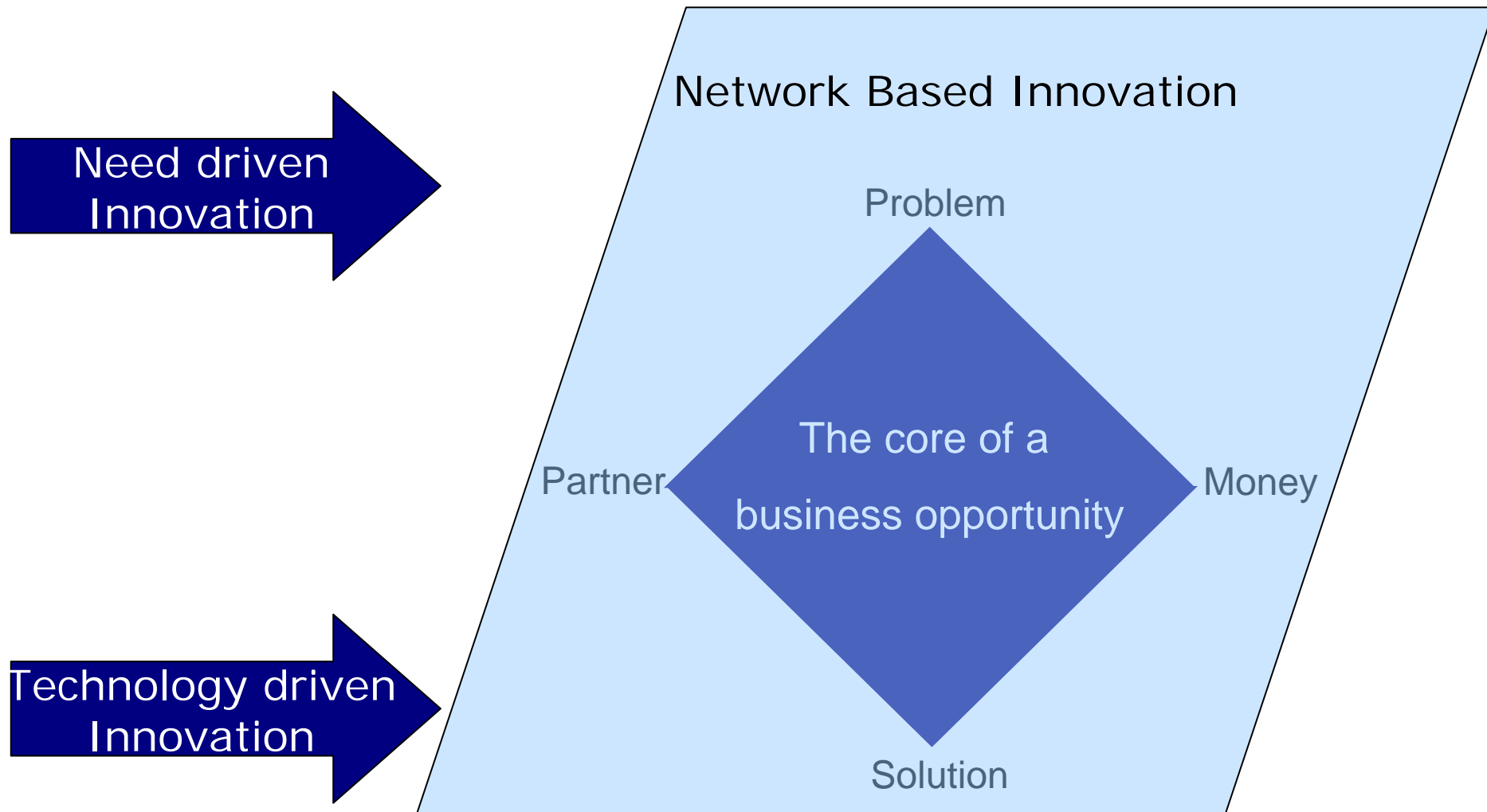
- Risø approached by inventor Dan Friis, RGB Lamps, about LED lighting
- Light Emitting Diodes (LEDs):
Low power consumption & long life – but, no white LED
- Problem: Mix light from coloured LEDs to give “white light”
- Solution: Microstructured optical elements
- 5 mill. dkr. grants from PSO fund
- Risø collaboration with 2 private companies, 1 electricity company and 2 designer companies
- Post-education at Risø of 10 designers from Louis Poulsen
- Receiver of the ELFORSK 2006 Award



Worlds first designer chair of bio-composites - May 2006

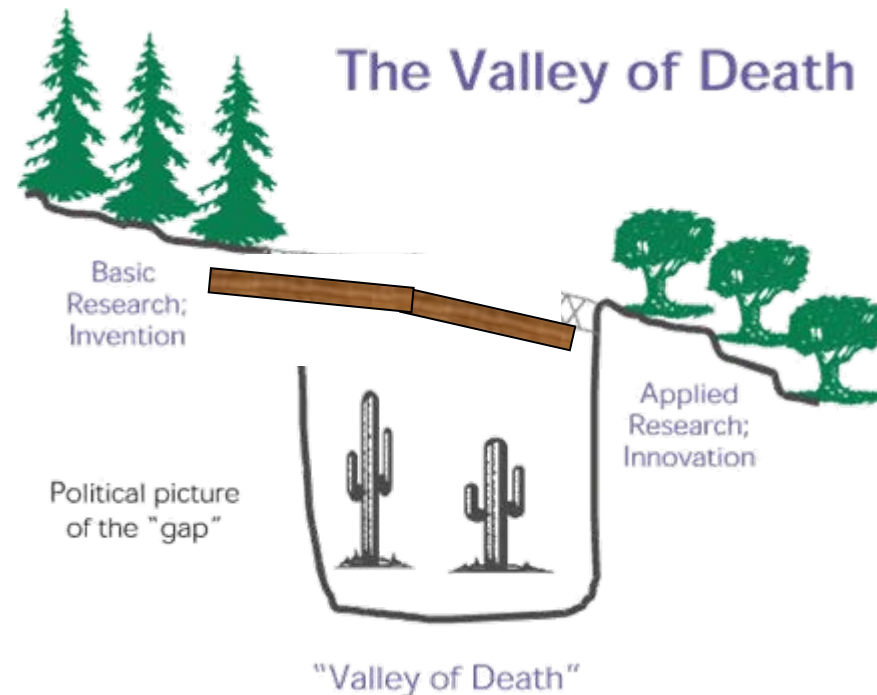


What is our understanding of innovation?



Technology Driven Innovation - Gap funding

- ❖ Promote the commercial application of scientific knowledge by bridging "The Valley of Death"
- ❖ Finance the development of a concept or technology (commercially and technologically) far enough to be able to sell it on commercial terms or attract external funding to finish the development





Copenhagen Cleantech Cluster

- 5 year project - started April 2010
- Budget: 143 mill. DKK (19 mil Euro)
- 46,7 mill. DKK to activities at DTU
- Risø is gateway to DTU:
Total staff 4.500 -
2.000 researchers
incl. PhD students



Cleantech stakeholders in CCC

Founders



Risø DTU
Nationallaboratoriet for Bæredygtig Energi



Partners (20)

Symbion A/S

EnergyMap.dk

Frederikssund Erhvervs- og Turistråd

DHI

Siemens Danmark A/S

Novozymes A/S

Haldor Topsøe A/S

Better Place Danmark

Vestas

Copenhagen Resource Institute (CRI)

Roskilde Municipality

Kalundborg Municipality

Ernst & Young

Væksthus Hovedstadsregionen

Væksthus Sjælland

GEUS

Øland A/S

Seas-NVE

Deloitte

Dong Energy A/S

Network participants (13)

Region Hovedstaden

Region Sjælland

Lolland Kommune

Albertslund Kommune

Invest in Skåne

Cluster Biofuel Denmark

CBS – Copenhagen Business School

Seed Capital

Wonderful Copenhagen

Copenhagen Goodwill Ambassador
Corps

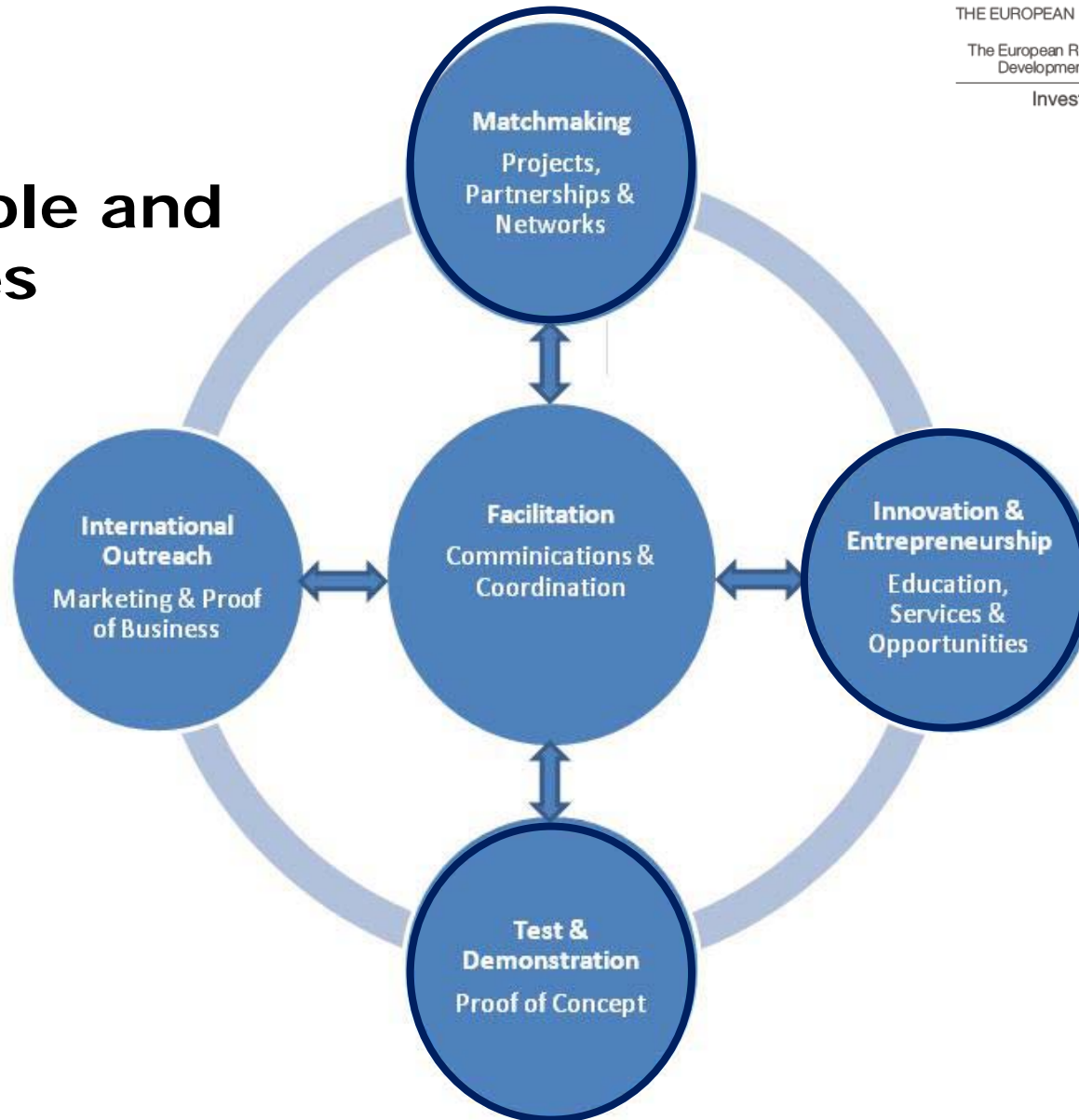
Connect Denmark

Cleanfield Aps

Vækstfonden



DTU's role and activities



Matchmaking

- Seminars on broad themes
- Topical workshops
- Networks (time limited)
- Inspiration events for single companies
- One-to-one meetings with companies



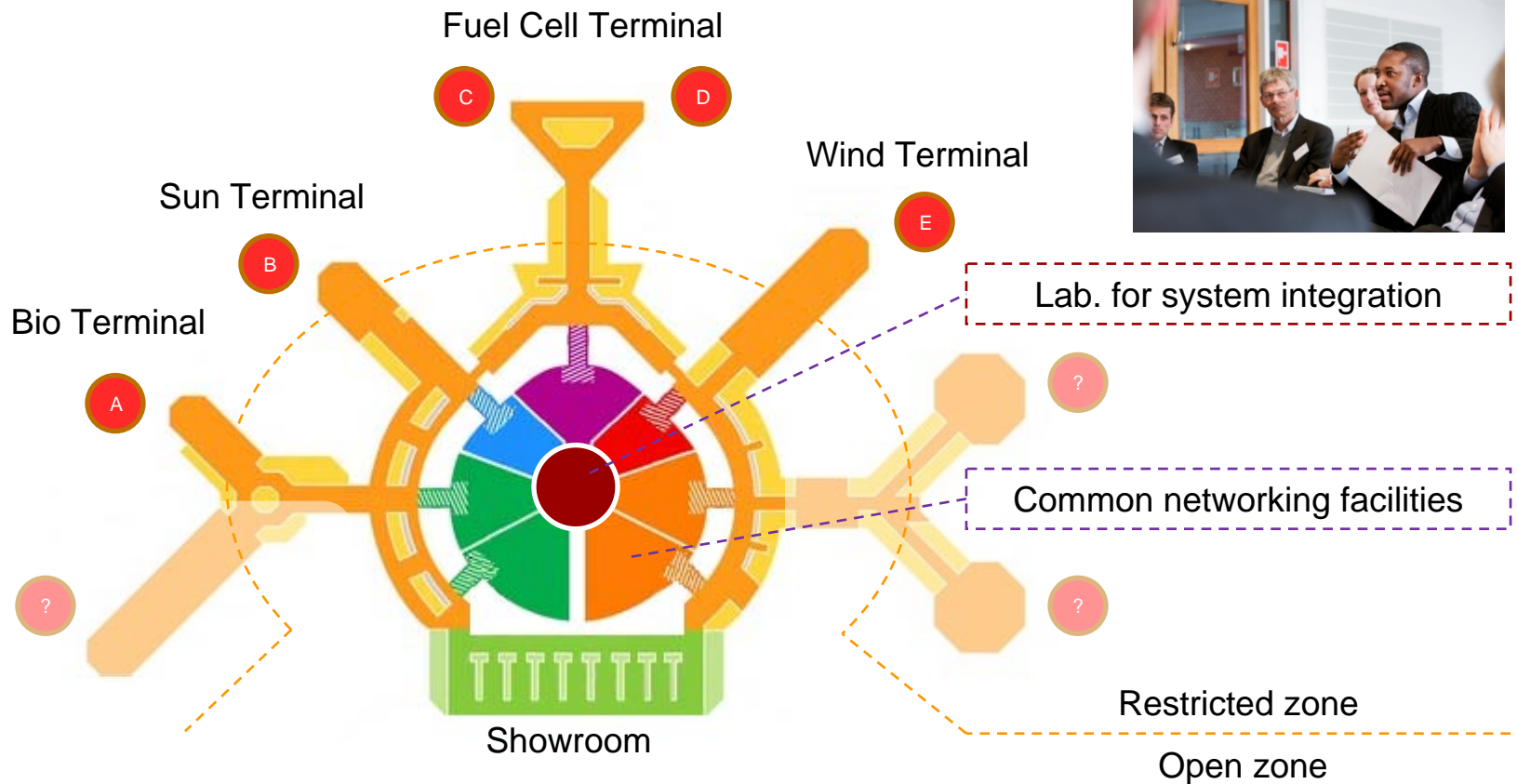
Innovation & Entrepreneurship – Moving faster from research to business



- **Gap funding**
- **Cleantech PhD's**
- **Cleantech Accelerator**
- **Need driven competence development**
- **Laboratory equipment for cleantech**



Plan for Green Energy System Lab



Risø Park - Roskilde Municipality's vision for a cleantech business development area



Energy for the future



Risø DTU
National Laboratory for Sustainable Energy

Buch

For more see
www.risoe.dtu.dk